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Comparative Study of PEDOT- and PEDOT:PSS Modified δ -MnO₂ Cathodes for Aqueous Zinc Batteries with Enhanced Properties

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Chemically synthesized layered manganese dioxide (δ -MnO₂) modified by poly(3,4-ethylenedioxythiophene) (PEDOT) and poly(3,4-ethylenedioxythiophene):polystyrene sulfonate (PEDOT:PSS) dispersion were used as cathode materials for aqueous Zn-ion batteries (AZIBs). A comparative study of electrochemical properties of cathodes with pristine MnO₂ and materials chemically modified by conducting polymers in different forms was performed with cycling voltammetry and galvanostatic charge-discharge curves in Zn²⁺-containing electrolyte solutions. The results of electrochemical tests indicate the significant improvement in specific capacity of electrodes in the sequence MnO₂, MnO₂/PEDOT and MnO₂/PEDOT:PSS composites. The MnO₂/PEDOT:PSS electrode delivered a specific discharge capacity of 278 mAh·g⁻¹ at a current density 0.3 A·g⁻¹ after 100 cycles, whereas for MnO₂/PEDOT and MnO₂ electrodes the values were 238 and 121 mAh·g⁻¹ (capacity retention is 99%, 99.5% and 89%, respectively). These specific capacity values obtained for manganese dioxide-based cathodes are demonstrating the positive role of intrinsically conducting polymer, especially in case of surface modification of electroactive particles by PEDOT:PSS dispersion. © 2023 The Author(s). Published on behalf of The Electrochemical Society by IOP Publishing Limited. This is an open access article distributed under the terms of the Creative Commons Attribution 4.0 License (CC BY, <http://creativecommons.org/licenses/by/4.0/>), which permits unrestricted reuse of the work in any medium, provided the original work is properly cited. [DOI: 10.1149/1945-7111/acabec]



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Increasing demand for portable electronic devices, electric vehicles and stationary energy storage systems is a driving force for active development of novel types of electrochemical power sources. Although lithium-ion batteries are still the most widely used electrochemical storage devices, in the last years another research focus is concentrated on aqueous zinc-ion batteries (AZIBs) due to the abundance of zinc, their environmental friendliness, safety and low cost.^{1,2} As with lithium-ion batteries, several types of cathodes were proposed for AZIBs. Among them, manganese dioxide MnO₂ is considered as a promising eco-friendly material because of its high variety of polymorphic phases which allow constructing materials with a given morphology, relatively high theoretical specific capacity (308 mAh·g⁻¹) and high discharge electrode potential (≈ 1.4 V vs Zn/Zn²⁺).³⁻⁷

Layered-type manganese dioxide (δ -MnO₂) has the largest interlayer distance up to 7 Å which allows zinc ions to intercalate in this lattice reversibly. This leads to improved cycling performance of δ -MnO₂-based cathodes in AZIBs.^{3,7-10} Nevertheless, major drawbacks of manganese-based materials are poor electronic conductivity (close to 10⁻⁶ Sm·cm⁻¹) and fast capacity fading during cycling. This is caused by manganese dissolution in the discharge state (fast Mn³⁺ - Mn²⁺ transfer) and leads to structural instability of the material.¹¹ To suppress the Mn²⁺ release, addition of manganese salt to the electrolyte is usually applied.

To overcome the poor electronic contact and improve the electrochemical performance, different types of conducting coatings can be applied. This allows not only enhancing the conductivity of the composite material, but also diminishes the manganese dissolution due to addition of a physical barrier on active grains. The application of several intrinsically conducting polymers ICPs like polypyrrole,^{12,13} polyaniline^{14,15} and poly-3,4-ethylene-dioxy-thio-phen^{16,17} was recently reported which resulted in an improvement of electrochemical properties. It should be noted that the use of ICPs allow the development of flexible quasi-solid cells and devices.

This work aims at a comparison of the electrochemical performance of δ -MnO₂ electrode materials obtained by modification of the same initial powder with the ICP poly-3,4-ethylenedioxythiophene (PEDOT) and dispersion of PEDOT with polystyrene sulfonate anion (PEDOT:PSS) in the mildly neutral electrolyte 2 M ZnSO₄ and 0.1 M MnSO₄. It was previously shown that at low current densities PEDOT additive has a positive influence on the electrochemical properties of δ -MnO₂ cathodes cast on carbon paper.¹⁸ Here, a more detailed study of electrochemical properties of composite materials with different forms of PEDOT was performed.

It was demonstrated that the use of PEDOT:PSS for surface modification yielded a high discharge capacity of 302 and 280 mAh·g⁻¹ at current densities 0.1 and 0.3 A·g⁻¹, respectively (based on the MnO₂ mass of the cathode), thus outperforming many recently reported results for Zn-MnO₂ aqueous batteries. Moreover, for the MnO₂/PEDOT:PSS cathode an excellent capacity retention (99%) was obtained during 100 charge/discharge cycles.

Experimental

Materials and electrodes preparation.—The δ -MnO₂ powder was synthesized by a hydrothermal method similar to the one described in Ref. 19. 0.949 g of KMnO₄ was dissolved in 50 ml of deionized water. Thereafter 0.151 g MnSO₄ was added. The obtained solution was vigorously stirred at room temperature for 30 min, then transferred into a PTFE-lined autoclave and heated up to 160 °C for 12 h. The obtained dark powder was washed with deionized water several times, then it was dried under vacuum (1 mbar) at 60 °C overnight. The obtained product was examined with X-ray diffraction measurements (XRD, Bruker-AXS D8 DISCOVER, Germany) using Cu K α radiation and scanning electron microscopy (SEM, SUPRA 40VP Carl Zeiss, Germany).

Poly(3,4-ethylenedioxythiophene) (PEDOT) was prepared by chemical oxidation of monomer 3,4-ethylenedioxythiophene (EDOT) in the presence of FeCl₃. 200 ml of 0.07 M FeCl₃/acetonitrile solution was added in a round-bottom glass flask and stirred at 1000 rpm. Then,

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2 ml of EDOT were added dropwise under stirring. The resulting solution was stirred for 2 h. The obtained product was washed with acetonitrile and deionized water several times and dried at 80 °C for constant weight and characterized by SEM with energy dispersive X-ray analysis (EDX).

δ -MnO₂ composite material with poly(3,4-ethylenedioxythiophene):polystyrene sulfonate (PEDOT:PSS) coating was prepared by mechanical mixing of δ -MnO₂ powder in aqueous dispersion of PEDOT:PSS (1.3 wt%, Aldrich) for 1 h and slow evaporation of water at 70 °C.

Three types of electrode materials were prepared by mechanical mixing of δ -MnO₂ powder with carbon black, PEDOT and polyvinylidene fluoride (PVDF) in the mass ratio presented in Table I. The resulting viscous slurries were casted onto a Ti foil (blade gap height = 150 μ m) and dried under vacuum at 60 °C overnight.

Electrochemical measurements.—Electrodes were assembled in CR2032 coin cells with a Zn anode and 2 M ZnSO₄/0.1 M MnSO₄ aqueous electrolyte and preliminary soaked Whatman GF/A glass fiber as separator. The electrochemical performance tests were made by galvanostatic charge-discharge (GCD) and cyclic voltammetry (CV) in the potential range 1.0–1.8 V vs Zn/Zn²⁺ electrode. GCD tests were performed on an automatic galvanostatic charge-discharge battery cell test instrument CT-4008 (Neware Co., China) at 0.1 A·g⁻¹–5 A·g⁻¹ current rates at room temperature (20 ± 2 °C). CV measurements were carried out on a potentiostat/galvanostat BioLogic BT-805 (France) at scan rates in the range of 0.1–0.5 mV·s⁻¹.

Results and Discussion

Figure 1a presents XRD patterns of as-synthesized δ -MnO₂ powder. Very intense peaks at 12.46° and 25.09° are observed with several coupled and low-intensity peaks which are typically observed for layered-type materials. These diffraction peaks can be indexed to monoclinic potassium-doped birnessite 2H phase with molecular formula K_{0.46}Mn₂O₄ · 1.55 H₂O matching the ICDD card no. 01–75–8312. This finding is in close agreement with reported chemical formulae of layered-type manganese dioxide, synthesized by the same procedure.¹⁹

In the SEM images of the powder (Fig. 1b) nanoflower-like MnO₂ is observed as agglomerated grains with highly porous morphology. A tendency to the formation of separated layers is also noticed. The ratio Mn:O observed from EDX analysis (Table SI) is close to 1:1.8.

SEM images of PEDOT powder demonstrate that highly porous amorphous structures are observed with additional ideal spheres (Fig. 2a). From the EDX analysis ratio of components is close to the theoretical for PEDOT (Table SII).

In the SEM images of the electrode materials a more dense and smooth surface is observed for PEDOT-containing electrodes, especially for MnO₂/PEDOT:PSS electrode, in comparison with bare MnO₂ electrode (Figs. 2b–2d). From the EDX analysis for all three electrode materials the manganese and oxygen distributions are uniform. The sulphur distribution in MnO₂/PEDOT electrode is also well-random (Fig. S4) and in case of MnO₂/PEDOT:PSS electrode it is uniform but in correlation with manganese presence (Fig. S5).

Thus, the addition of ICP dispersion allows us to obtain a novel type of MnO₂-based cathode material, covered with polymer.

Electrochemical properties of all types of prepared electrodes were evaluated by cyclic voltammetry and galvanostatic charge/discharge.

Figure 3 shows the cyclic voltammograms of MnO₂-based cathodes. In general, CV shapes for different cathodes were very similar and they displayed two redox couples which are typical for Zn/ δ -MnO₂ system and agree with literature data.^{8,20,21} Two cathodic peaks located at $E = 1.37$ and $E = 1.24$ V correspond to reduction of Mn⁴⁺ to Mn³⁺; they are accompanied by intercalation of protons (1.37 V) and of Zn²⁺ ions (1.24 V). The interpretation of the electrode process at the second peak (1.24 V) is more debatable, the peak is commonly assigned to Zn²⁺ intercalation, complicated by chemical formation of byproducts like zinc sulfate hydroxide Zn₄(OH)₆SO₄·xH₂O (ZHS) during the cathodic process at $E = 1.24$ V.²² A detailed study of electrochemical reactions was performed with quartz microgravimetric analysis.²³ The magnitude of apparent molar mass of species transferred is approximately proportional to the molecular mass of H₃O⁺ ions for the first peak ($E = 1.4$ V) and significantly higher than the molecular mass of Zn²⁺ ions for the second peak ($E = 1.26$ V). Based on the molecular weights of species taken into account in the redox process, the first peak was attributed to intercalation of H⁺ (as H₃O⁺) and the second peak is related to precipitation of ZHS with Zn²⁺-intercalation which was also assumed in Ref. 24 for a Zn(TFSI)₂-based electrolyte.

Two not well-resolved anodic peaks at $E = 1.56$ and $E = 1.62$ V were observed which are related to Mn³⁺-ion oxidation with corresponding extraction of zinc ions and protons, respectively. Both cathodic and anodic peaks gradually increased with the number of cycles, indicating the progressive electrodeposition of newly formed MnO_x or ϵ -MnO₂ layers onto electrode surface from Mn²⁺ ions contained in the electrolyte solution.

The discharge capacities from the CV curves are a little higher for MnO₂/PEDOT and MnO₂/PEDOT:PSS electrodes because of the widening of the cathodic peaks, especially the second one, which could be associated with progressive ZHS precipitation on the more porous surface and formation of “diffusion valleys.” During charge, a gradual capacity increase is observed due to the presence of Mn²⁺ ions and MnO_x layers deposited on the electrode surface.

With increasing scan rate (from 0.2 mV·s⁻¹ to 0.5 mV·s⁻¹) for all three electrodes the pair of cathodic and anodic peaks associated with zinc ion insertion/extraction are significantly diminished (Figs. 4a, S6). It is clearer for the cathodic curve, where the second reduction peak completely disappeared at high scan rates. So, this allows us to suppose that at high scan rates insertion and extraction of protons become the dominant redox processes.

From the double logarithmic plot for MnO₂/PEDOT:PSS electrode (Fig. 4b), the slopes of the $\lg I_p$, $\lg \nu$ -dependencies are 0.64 and 0.71. Based on general descriptions, both diffusion-controlled and pseudocapacitive currents may flow. The experimental data will obey an empirical equation, in which the dependency of peak currents on the scan rate is a power function:

$$I_p = a \cdot \nu^b, \quad [1]$$

with I_p —peak current, ν —scan rate, b —the exponent. This equation can be rewritten in logarithmic form

Table I. δ -MnO₂-based electrodes composition (in wt%).

Sample	δ -MnO ₂	C	PVDF	PEDOT	PEDOT:PSS
δ -MnO ₂	70	20	10	0	0
δ -MnO ₂ /PEDOT	68	20	7	5	0
δ -MnO ₂ /PEDOT:PSS	70	20	8	0	2

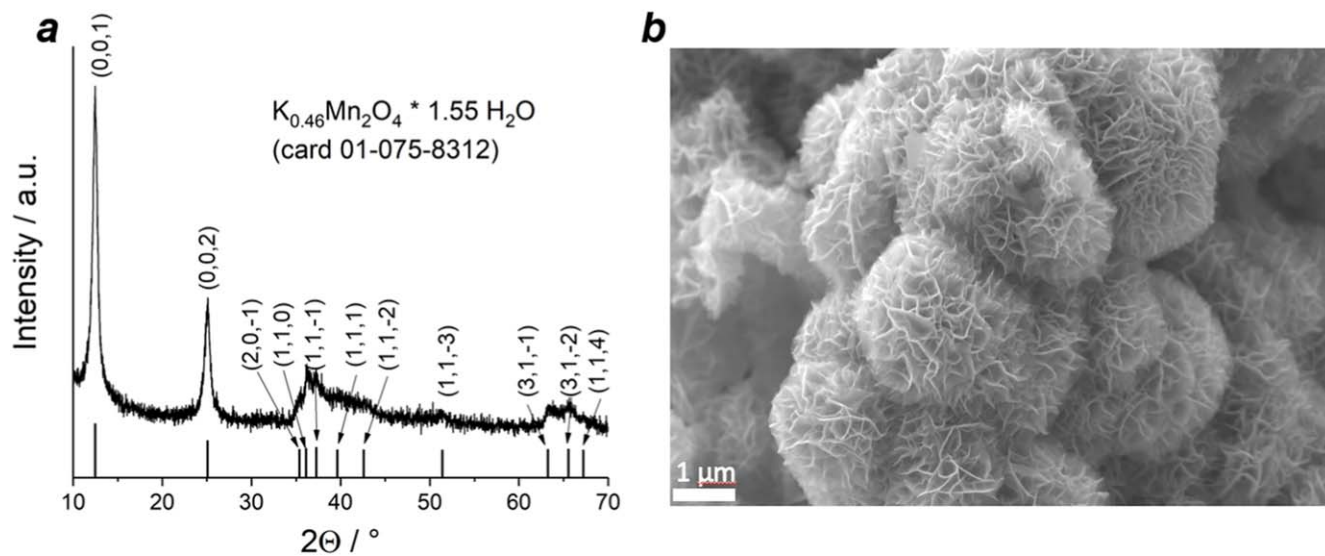


Figure 1. (a) XRD patterns and (b) SEM image of δ -MnO₂ powder.

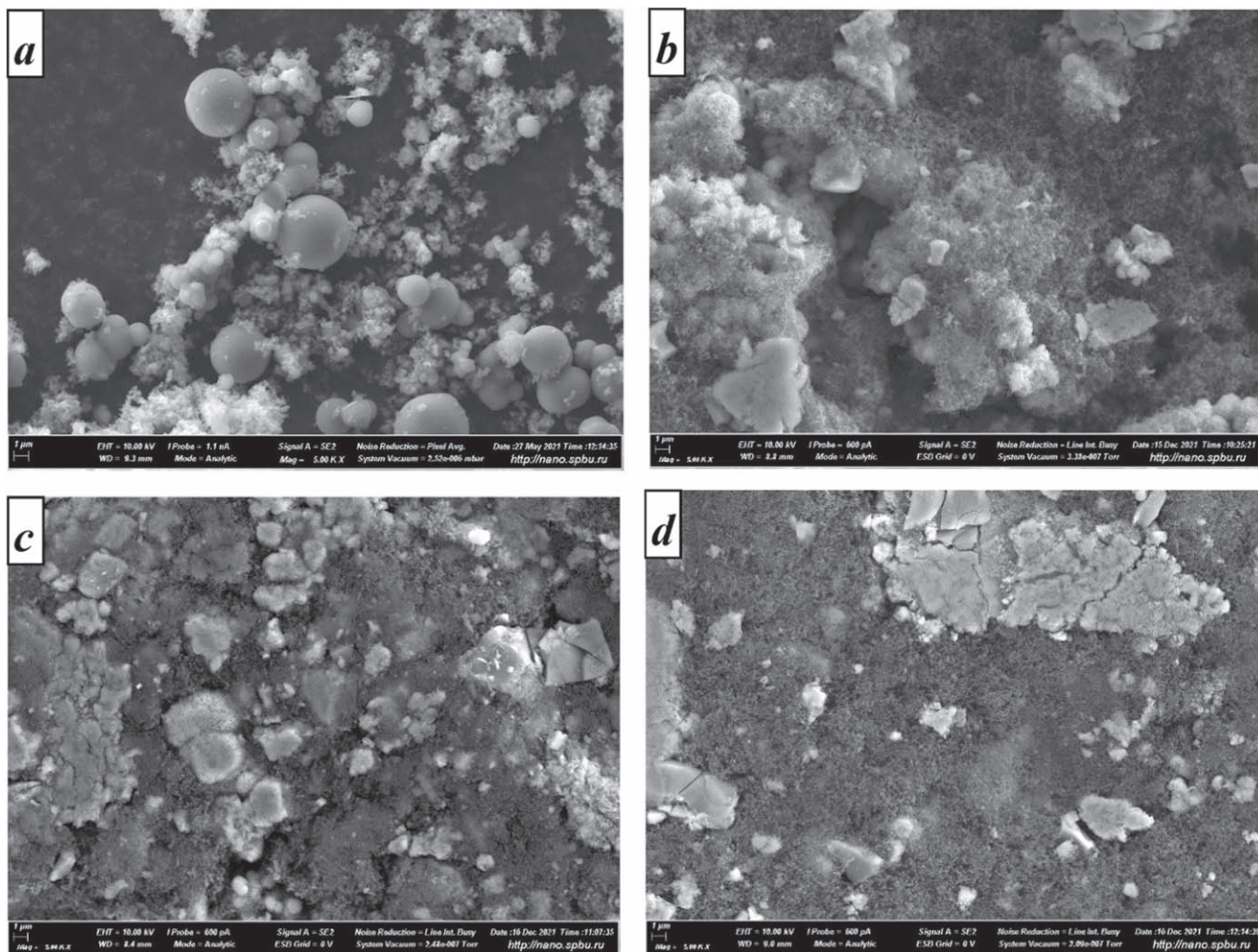


Figure 2. SEM images of PEDOT powder (a) and three types of MnO₂-based electrodes: without conducting polymer (b), with addition of PEDOT (c) and coated with PEDOT:PSS (d).

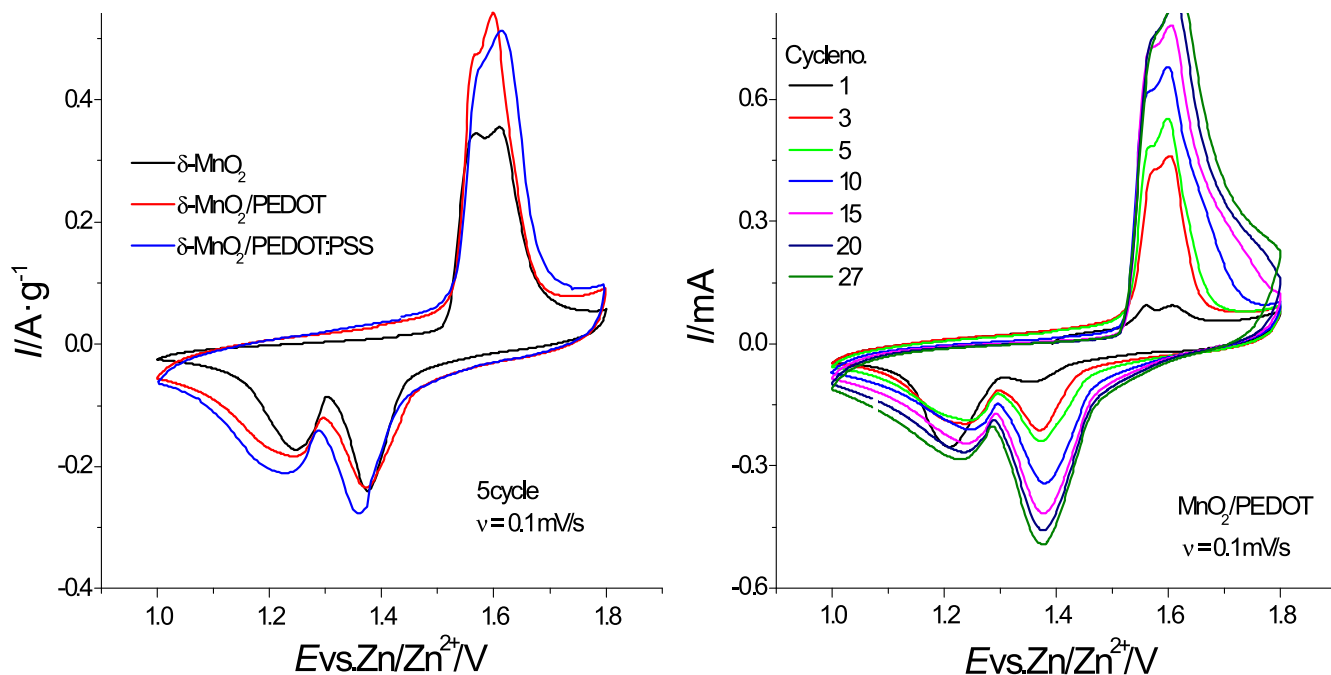


Figure 3. Cyclic voltammograms of MnO_2 -based electrodes at a scan rate of $0.1 \text{ mV} \cdot \text{s}^{-1}$ (a) and a $\text{MnO}_2/\text{PEDOT}$ electrode at various cycle numbers (b).

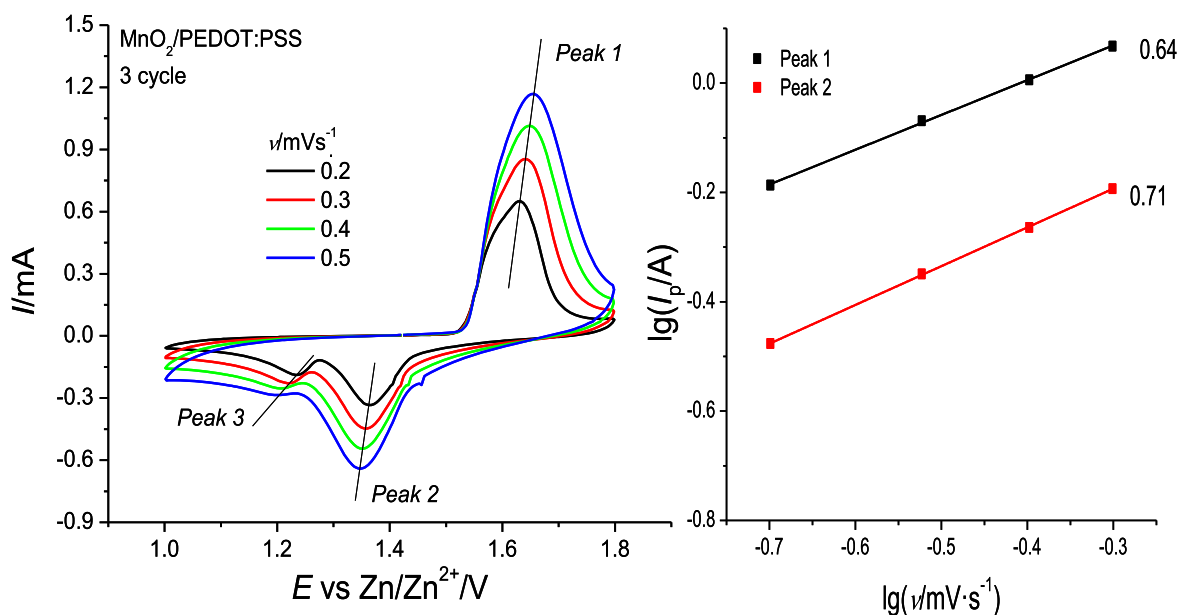


Figure 4. (a) Cyclic voltammograms of $\text{MnO}_2/\text{PEDOT:PSS}$ electrode at different scan rates; (b) double logarithmic dependencies of peak current on scan rate for $\text{MnO}_2/\text{PEDOT:PSS}$ electrode.

$$(\log I_p) = \log a + b \cdot \log v \quad [2]$$

When the b value is close to 0.5, it is suggested that ion diffusion limits the current of the electrochemical process, b value close to 1.0 correspond to (pseudo)capacitive response. Thus, insertion and extraction of protons is controlled dominantly by diffusion of H^+ -ions and it may influence the pH value near the electrode surface with contributions from a pseudocapacitive response. Because of formation of the excess of OH^- -anions, the formation of zinc hydroxyl sulfate takes place during discharge process. This mechanism is in agreement with reported ones intensively discussed.^{25,26}

Electrochemical performance of the MnO_2 -based cathodes is presented on Fig. 5. At low current densities increase of specific capacity can be explained by MnO_x ($\epsilon\text{-MnO}_2$) layer formation on the electrode surface. In case of PEDOT:PSS-coated electrode capacity values (over 300 mAh g^{-1} at low current densities) are approaching the theoretical value until current density $1.0 \text{ A} \cdot \text{g}^{-1}$ and are much higher at the last cycles at $0.1 \text{ A} \cdot \text{g}^{-1}$ due to additional formation of electroactive layer MnO_x formed on the electrode and in spaces at $E = 1.7 \text{ V}$ and higher where a visible dark precipitate was observed. At high current density ($5.0 \text{ A} \cdot \text{g}^{-1}$) all three electrode materials delivered zero capacity.

During long-term cycling capacity increases in initial cycles at $0.1 \text{ A} \cdot \text{g}^{-1}$, and in following 20–30 cycles at $0.3 \text{ A} \cdot \text{g}^{-1}$ a capacity

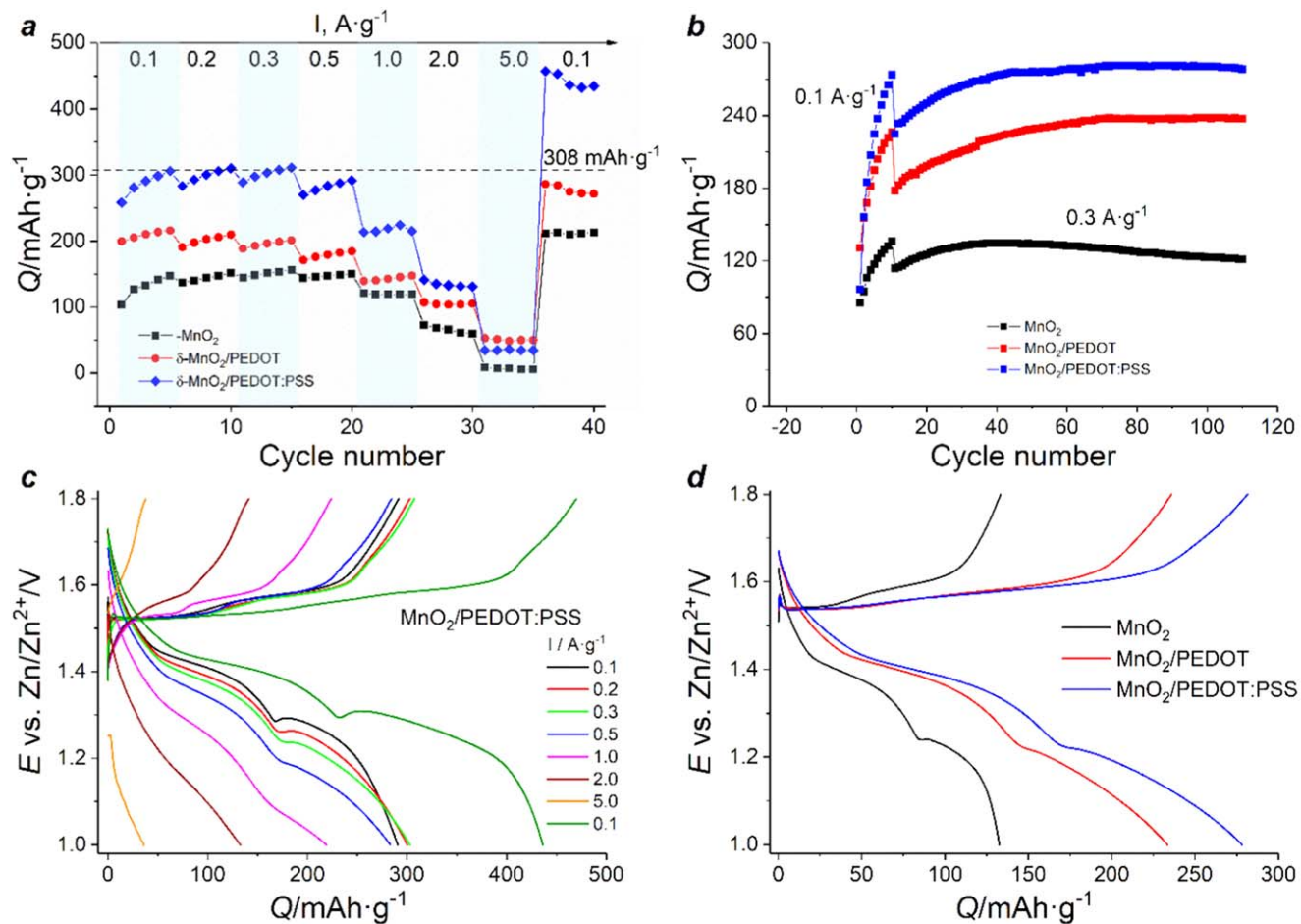


Figure 5. Electrochemical performance of δ - MnO_2 -based electrodes: C-rate capabilities (a); cycling stability at $0.3 \text{ A}\cdot\text{g}^{-1}$ (b). GCD curves of $\text{MnO}_2/\text{PEDOT:PSS}$ electrode at different current densities (c) and at $0.3 \text{ A}\cdot\text{g}^{-1}$ (d).

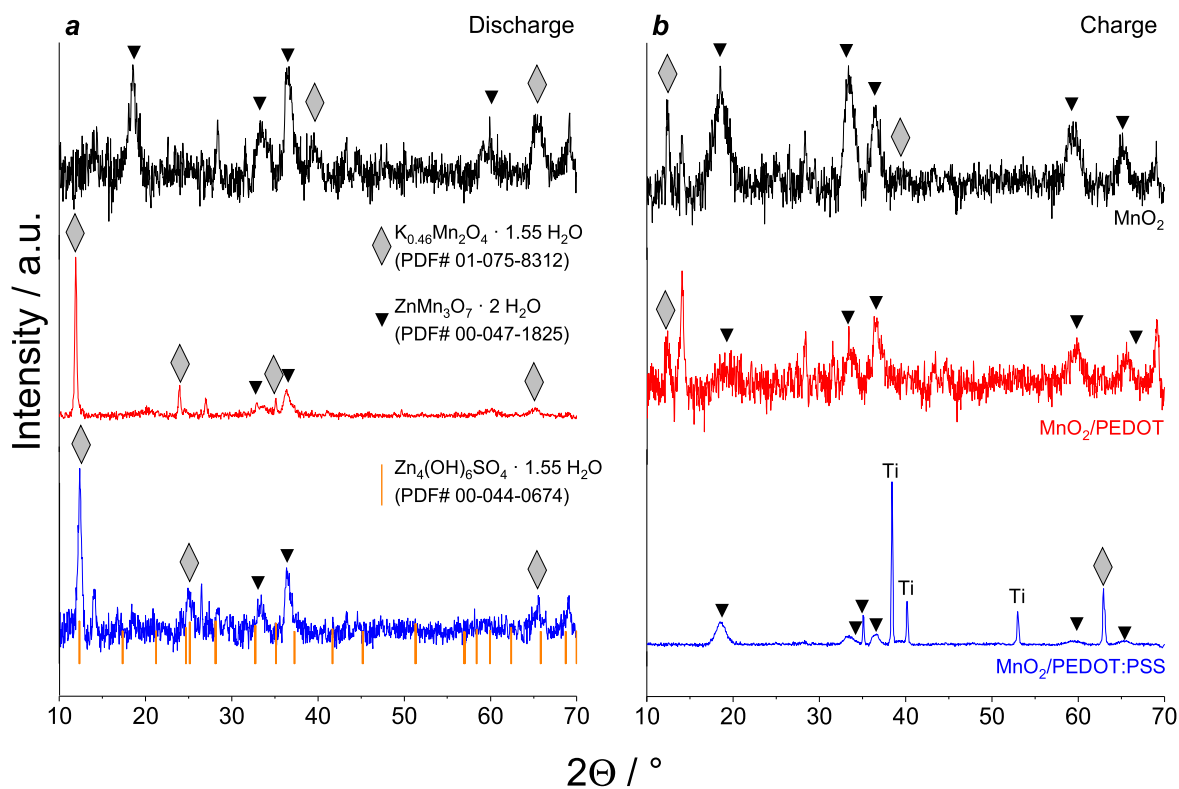


Figure 6. XRD patterns of MnO_2 -based electrodes after electrochemical tests in discharged (a) and charged (b) states.

increase of 15% for MnO₂, 25% for MnO₂/PEDOT and 20% for MnO₂/PEDOT:PSS electrodes is observed (Fig. 5b). Furthermore for pristine δ -MnO₂ cathode capacity decrease by 10% while for modified electrodes no capacity fading is observed after stabilization (capacity retention from maximum value is 90% for MnO₂, 99.5% for MnO₂/PEDOT and 99% for MnO₂/PEDOT:PSS). Capacity values of PEDOT:PSS-coated electrode materials are twice higher than for MnO₂-based electrode which can be associated with increased electronic conductivity of composite material and, as a consequence, fast ion transport between electroactive grains. These values are also on par with the other state-of-the-art manganese-based cathodes for aqueous zinc-ion batteries (see Table SIII).

Charge/discharge profiles of all types of electrodes (Fig. 5d) show one long charge plateau close to 1.55 V and two discharge plateaus at 1.4 and 1.25 V. It is clearly seen on the discharge curves that the plateau at $E = 1.4$ V is a bit longer than the second one, which allows to suggest that proton intercalation is dominant energy storage process instead of Zn²⁺-ion intercalation. On the discharge curves (Figs. 5c, 5d) at $E = 1.26$ – 1.28 V an increase of the potential is detected. It corresponds to zinc ion intercalation or/and chemical precipitation of a Zn²⁺-containing insoluble byproduct zinc sulfate hydroxide. In the presence of the ICP the slope of the curve at the end is smoother than for pristine MnO₂-based cathode (Fig. 5d) which is associated with the shape of CV curves of MnO₂/PEDOT and MnO₂/PEDOT:PSS electrodes during discharge process.

For detailed investigation of structural changes in the electrode material, XRD patterns of MnO₂-based cathodes were obtained after 100 charge/discharge cycles in charged and discharged states (Fig. 6). In discharged state for bare MnO₂-based electrode, the main diffraction peaks of δ -MnO₂ (ICCD card no. 01–75–8312, gray symbols) stay and additional strong peaks at 18.55°, 33.67°, 36.59° and 65.39° (noted as black symbols) are observed. These peaks are associated with Zn-doped manganese dioxide ZnMn₃O₇·2 H₂O (ICCD card no. 00–047–1825). It should be noted that several peaks (12.35°, 25.14°, 32.75°, 35.12°) are wider due to the presence of highly amorphous phase Zn₄(OH)₆SO₄·1.55 H₂O (ZHS) matching the ICCD card no. 00–044–0674. For electrodes with ICP diffraction peaks of Zn-doped manganese oxide are smaller, so we can conclude that PEDOT or PEDOT:PSS prevents the active irreversible zinc ion insertion in the electrode material lattice.

In the charged state (Fig. 6b) peaks related to ZHS phase are not noticed, so we can conclude that additional surface layer of ZHS dissolves during charge process in agreement with the data presented in Ref. 23. The main crystal phase is Zn-doped hydrated oxide ZnMn₃O₇ while the pristine MnO₂ phase almost disappeared. So, irreversible insertion of Zn²⁺ ions in crystal lattice is also confirmed during charge process.

Conclusions

A comparative electrochemical study of δ -MnO₂-based electrodes modified by PEDOT additive or PEDOT:PSS coating was performed. It was shown that addition of PEDOT and especially PEDOT:PSS leads to an increase of specific capacities: the values delivered were 243 and 219 mA·h·g⁻¹ at 1.0 A·g⁻¹ while only 119 mA·g⁻¹ was obtained for bare δ -MnO₂ electrode. At low current densities capacity values of MnO₂/PEDOT:PSS electrodes are comparable with the theoretical values for MnO₂ cathodes for AZIBs. The cycling stability of both electrodes modified by ICPs during 100 cycles was close to 99%. The significant increase of specific capacity during cycling is linked with additional formation of ϵ -MnO₂ layer on the electrode surface.

Enhancing the electrochemical properties of MnO₂ cathodes with conducting polymers can be explained by the increase of both electronic and ionic conductivity of electrode material due to more conductive media between electroactive grains. In addition, a polymer layer on the electrode surface (in case of PEDOT:PSS coating) supports the mechanical integrity and prevents the

manganese dissolution during charge/discharge processes. It follows from the experimental data, that addition of the ICP to electrode slurry in form of dispersion of PEDOT with polystyrene sulfonate anion (PEDOT:PSS) was better than of PEDOT only. This can be explained by assuming a more homogeneous and tight thin layer coating of active grains by PEDOT:PSS, facilitating surface electronic and ionic conductivity, which enhances the rate capability and cycling performance. Moreover, PEDOT:PSS as tight thin layer coating supports more reliable electrical contacts between inorganic active species and carbon species, reducing the interfacial Ohmic resistance.

Investigation of the redox processes shows that the introduction/extraction of protons is the dominant process at high current densities (or short charge/discharge times) based on diffusion-controlled currents. This leads to a local increase in pH and the precipitation of zinc hydroxyl sulfate (ZHS) on the electrode surface, inhibiting the zinc ion insertion reaction.

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